

REMOVE ALL BURRS & SHARP EDGES

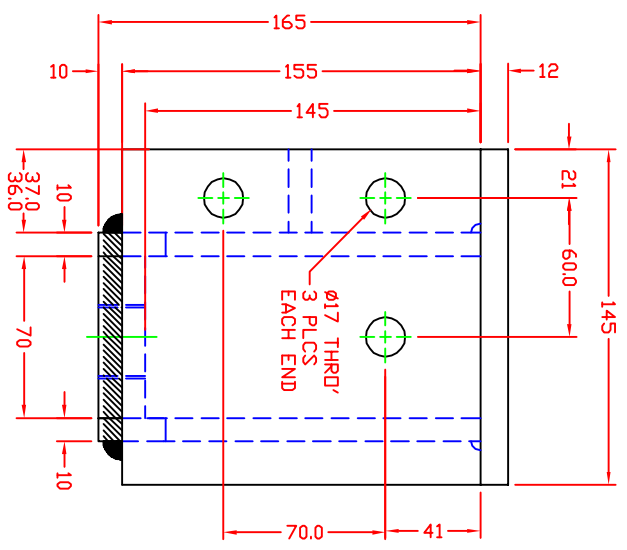
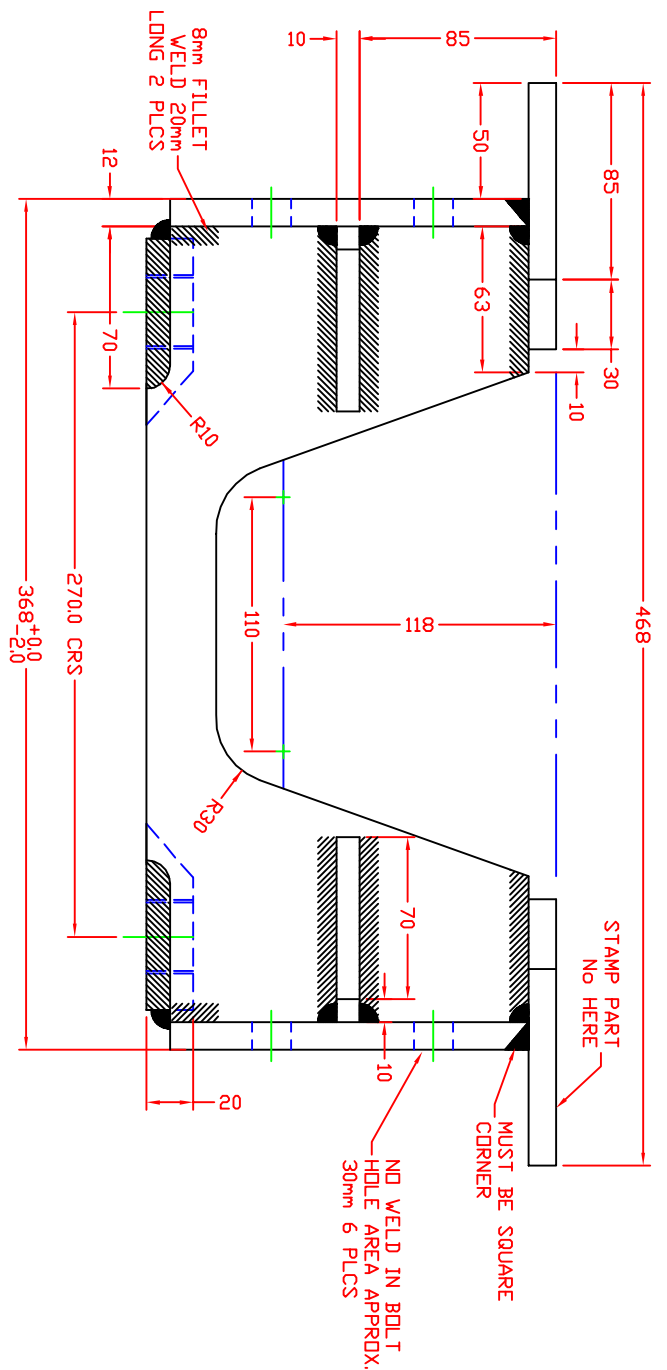
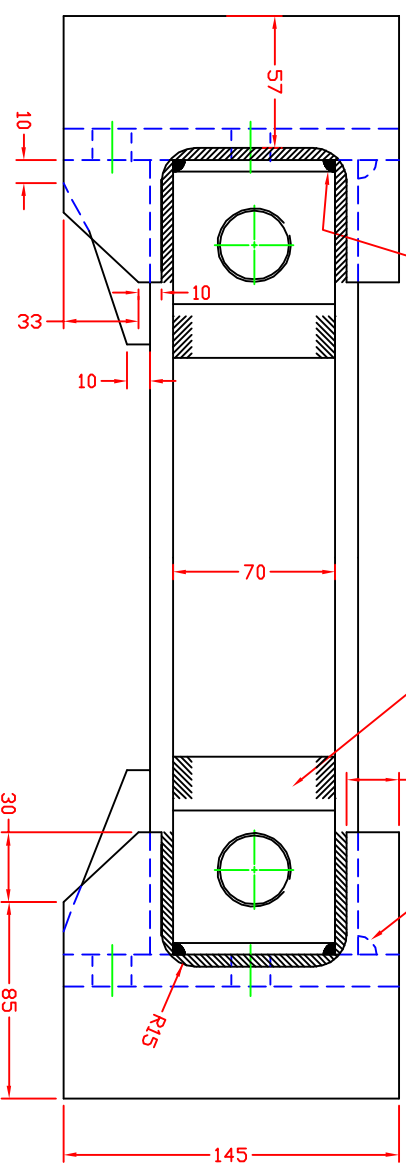
WELD ON INSIDE EDGES 70mm LONG FROM TOP FACE

WELDING BLOCKS P/N 191855

FULLY WELD GUSSETS AND CORNERS BOTH SIDES

NOTES:
 1) ALL SIDES TO BE FLAT & SQUARE.
 2) SCREW 1.25" BOLT INTO WELDING BLOCKS BEFORE WELDING TO AVOID SPATTER IN THREADED HOLES
 3) 8mm FILLET WELDS WHERE POSSIBLE

MATERIAL: BS EN 10025 S275 PLATE



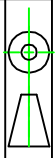
SUPPLIER NOTE:
 DISCARD DRG. AFTER MANUFACTURE.

TOLERANCES
 NO DEC. PLC ± 0.25mm
 ONE DEC. PLC ± 0.10mm
 TWO DEC. PLC ± 0.05mm
 ANGLES ± 2 DEG.



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SURFACE FINISH UNLESS OTHERWISE STATED



ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED

DATE: 25/07/00
 SCALE: N.T.S.

No OFF	DATE	DRAWN BY	G.C.	TITLE: CRANE FRUEHAUF F / CRADLE BRKT DRAWING / PART No. 196830
CHECKED BY	0	MATERIAL	M/S	
THIRD ANGLE PROJ.				